



Customer: \_\_\_\_\_

Facility: \_\_\_\_\_

Date of Inspection / Maintenance: \_\_\_\_\_

Conveyor ID / Name: \_\_\_\_\_

Belt Width: \_\_\_\_\_ Belt Length: \_\_\_\_\_ Belt Speed: \_\_\_\_\_

**PRIMARY CLEANER DATA**

Manufacturer: \_\_\_\_\_ Model: \_\_\_\_\_ Size: \_\_\_\_\_

Blade Type: \_\_\_\_\_ Blade Length: \_\_\_\_\_ Blade Color: \_\_\_\_\_

Tensioner Type: \_\_\_\_\_

1. Blade Condition

- a. Was blade worn, missing, or damaged?  Yes  No
- b. Is blade change recommended?  Yes  No Performed?  Yes  No
- c. Was blade wiped down and cleaned?  Yes  No

2. Frame Condition

- a. Did frame have material build-up present?  Yes  No Cleaned?  Yes  No
- b. Did frame show signs of damage?  Yes  No
- c. Is frame repair recommended?  Yes  No Performed?  Yes  No

3. Tensioner Condition

- a. Cleaner in tension?  Yes  No Tensioner adjusted?  Yes  No
- b. Was tensioner cleaned?  Yes  No

**SECONDARY CLEANER DATA**

Manufacturer: \_\_\_\_\_ Model: \_\_\_\_\_ Size: \_\_\_\_\_

Blade Type: \_\_\_\_\_ Blade Length: \_\_\_\_\_ Blade Color: \_\_\_\_\_

Tensioner Type: \_\_\_\_\_

1. Blade Condition

- a. Was blade worn, missing, or damaged?  Yes  No
- b. Is blade change recommended?  Yes  No Performed?  Yes  No
- c. Was blade wiped down and cleaned?  Yes  No

2. Frame Condition

- a. Did frame have material build-up present?  Yes  No Cleaned?  Yes  No
- b. Did frame show signs of damage?  Yes  No
- c. Is frame repair recommended?  Yes  No Performed?  Yes  No

3. Tensioner Condition

- a. Cleaner in tension?  Yes  No Tensioner adjusted?  Yes  No
- b. Was tensioner cleaned?  Yes  No

**BELT CLEANER NOTES**

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\_\_\_\_\_  
\_\_\_\_\_

**GENERAL BELT CONDITIONS**

- 1. Was conveyor belt damage /abuse observed?  Yes  No  
Comments: \_\_\_\_\_
- 2. Was belt centered on pulley?  Yes  No  
Comments: \_\_\_\_\_
- 3. Was belt camber observed?  Yes  No  
Comments: \_\_\_\_\_
- 4. Was belt cupping observed?  Yes  No  
Comments: \_\_\_\_\_
- 5. Was impact damage observed?  Yes  No  
Comments: \_\_\_\_\_
- 6. Was impingement observed?  Yes  No  
Comments: \_\_\_\_\_
- 7. Was chemical or heat damage observed?  Yes  No  
Comments: \_\_\_\_\_
- 8. Were any rips or tears observed?  Yes  No  
Comments: \_\_\_\_\_
- 9. Was junction joint failure observed?  Yes  No  
Comments: \_\_\_\_\_
- 10. Was any top cover cracking observed?  Yes  No  
Comments: \_\_\_\_\_
- 11. What was the condition of the splice? \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

**PHOTOGRAPHS OF HEAD SECTION (PRIMARY & SECONDARY CLEANERS)**

**GENERAL NOTES / OBSERVATIONS / RECOMMENDATIONS**

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